

**10/523883**  
BT01 Rec'd PCT/PTO 07 FEB 2005

Docket No. F-8540

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant : Erwin JUNKER

Serial No. : (U.S. National Stage of PCT/EP2003/008437  
filed July 30, 2003)

For : METHOD AND DEVICE FOR GRINDING THE  
OUTSIDE AND INSIDE OF A  
ROTATIONALLY SYMMETRIC MACHINE  
PART COMPRISING A LONGITUDINAL  
BOREHOLE

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**PRELIMINARY AMENDMENT**

Sir:

Preliminary to examination, please amend this application as follows: